

VERSATILE



FAST



RUGGED

for Geotextiles



for Bag Closing



The  
**Class 2200**

Portable Single Thread  
and Two Thread Machines



 **Union Special**  
Finest Quality The trusted name in bag machines since 1881

For *maximum efficiency* in sewing geotextiles...

For a *flexible and reliable system* for bag closing...  
the choice is obvious...

the portable **Class 2200**

The 2200 is a dependable and proven machine that's easy to operate and used by companies all over the world.

*What makes the 2200 so ideal for your operation?*

- **Adjustable stitch length**

A simple adjustment for a stitch length range of 3-8½ stitches per inch (3-9mm). Standard setting: 3 stitches per inch (8mm).

- **Single thread chain stitch or two thread double locked stitch**

All models for two thread double locked stitch (stitch type 401) can easily be converted into single thread chainstitch (stitch type 101) and vice-versa.

- **Sewing capacity: up to ¾" (9 mm), or up to 24 plies of paper.**

- **Built-in thread chain cutter**

- **Weight only approximately 11 lbs (5 kilos)**

Light weight well-balanced machine perfectly fits the operator's hand and permits effortless operation.

- **Dustproof and permanently lubricated motor ball bearings.** The motor can be made dustproof also, by inserting the plastic covers and gaskets (delivered with the accessories of the machine,) into the motor vent slots.

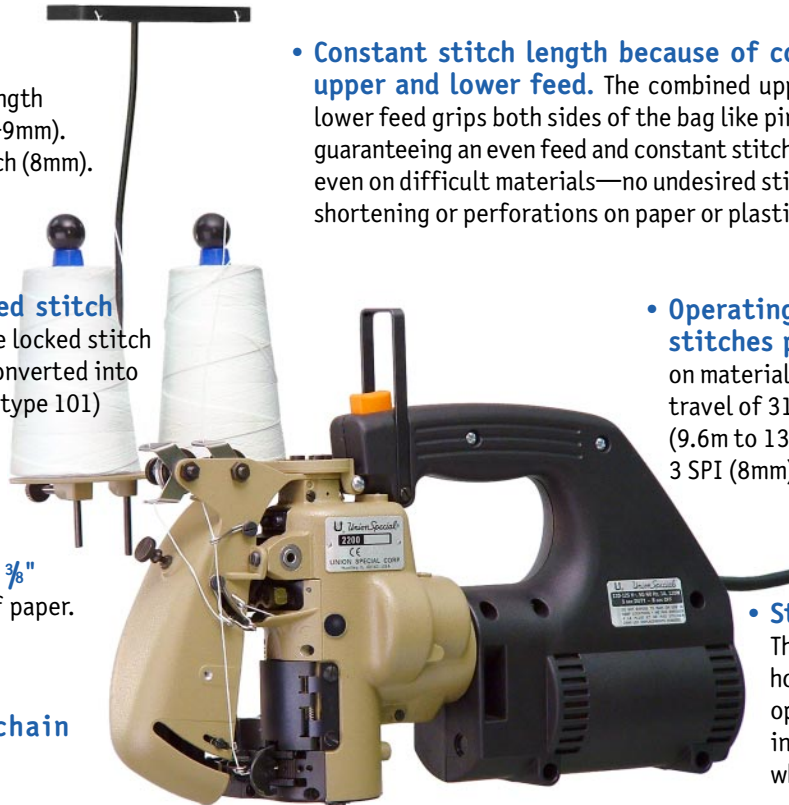
- **Constant stitch length because of combined upper and lower feed.**

The combined upper and lower feed grips both sides of the bag like pincers, thus guaranteeing an even feed and constant stitch length even on difficult materials—no undesired stitch shortening or perforations on paper or plastic bags.

- **Operating speed: 1200-1700 stitches per minute** (depending on material). This results in a linear travel of 31.5-44.5 feet per minute (9.6m to 13.6m) at a stitch length of 3 SPI (8mm).

- **Stand-up feature**

The design of the motor housing permits the operator to stand the unit in an upright position when not in use.



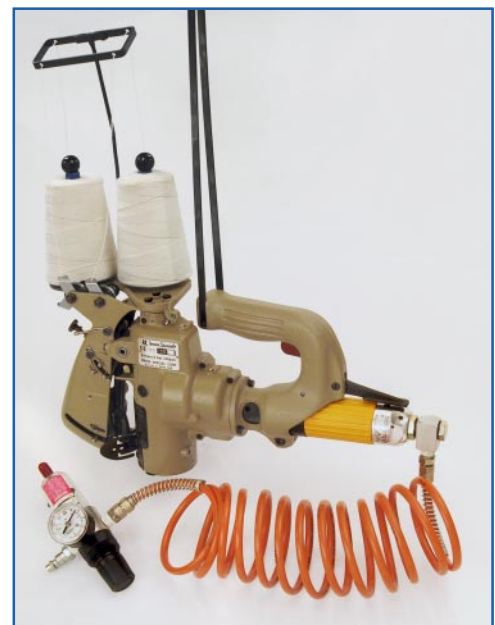
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Electrical Specifications	available styles		optional devices		
	Two thread chainstitch type 401	Single thread chainstitch type 101	Top lock spring balancer 90191M	Pedestal H1400T	Pedestal H1400F
220-240V, 50-60 cycles Protection Class I (with ground)	2200A	2200AA	●		●
110-125V, 50-60 cycles Protection Class I (with ground)	2200B	2200BA	●		●
220-240V, 50-60 cycles Protection Class II* (with protective insulation)	2200AS	2200AAS	●		●
12V DC Protection Class III (safety extra-low voltage)	2200M	2200MA	●		●
Compressed-air motor. Operating pressure 50 psi, air consumption 8.5 CFM (3.5 bar, 240 liters/min.)	2200L	2200LA	●		
42V, 50-60 cycles Protection Class III (safety extra-low voltage)	2200F	2200FA	●		●
Styles with start/stop controlled by feeler switch					
220-240V, 50-60 cycles Protection Class I (with ground)	2200AT		●	●	
110-125V, 50-60 cycles Protection Class I (with ground)	2200BT		●	●	
Styles with chromium plated sewing parts for sewing under wet conditions					
42V, 50-60 cycles Protection Class III (safety extra-low voltage)	2200FC	2200FAC	●		Available with hot galvanized movable stand 90709FB
Compressed-air motor. Operating pressure 50 psi, air consumption 8.5 CFM (3.5 bar, 240 liters/min.)	2200LC	2200LAC	●		
Styles with tape folder & solenoid operated tape cutter. Start/stop and cutter switch in handle.					
220-240V, 50-60 cycles Protection Class I (with ground)	2200AB	2200AAB	90191MA1		
110-125V, 50-60 cycles Protection Class I (with ground)	2200BB		90191MA1		



*Compressed air-powered  
Style 2200L is ideal for  
wet environments.  
Hose and regulator  
are standard.*

*Sew-thru tape closure  
Style 2200AB/BB comes with  
folder, tape reel, guide and  
solenoid powered cutter.  
(Folder, tape reel and guide  
also sold separately.)*



## Accessories to help you get the most from your 2200

**Top lock spring balancer 90191M or 90191MA1** (see chart, page 3) is recommended for effortless operation of the machines. A top lock spring balancer reduces operator fatigue, and keeps the suspended machine always handy and safe.



**Bag feed-in guide 2203E** provides control of bag top into sewing area and serves as a sewing guard.

**Bag feed-in guide 2103E** with extended guides for styles which are used stationary with a pedestal; also serves as a sewing guard.

**For stationary installation**, Union Special offers two pedestal styles consisting of a base and column with clamp to be attached or screwed to any table. The vertically adjustable clamping device can be easily lowered or raised to accommodate closing bags and sacks of various sizes.

The pedestals styles are:

**Pedestal H1400F** consisting of base, 21" long column (535mm), machine support and electric foot switch (inset photo).

**Pedestal H1400T** similar to H1400F, but without electric foot switch, for feeler switch-operated styles 2200AT/BT.

Tabling for stationary installations:

**Movable table 90709PS** with solid iron frame and formica table board 21¾"x41¾", height 36¾" (55x106cm, 92cm high). The table board is fitted with a roller-type conveyor.



## THE 2200 CLASS IS THE #1 PORTABLE MACHINE FOR SEWING GEOSYNTHETICS — *Why?*

### ◆ Rugged, portable unit

Although it weighs just 11 pounds, the 2200B stands up to hard everyday use, even under harsh conditions. Sealed, dustproof motor bearings; break resistant handle/motor housing; long-life motor brushes; plus accessories to make the motor dustproof, are your assurance of a **lasting** investment.

### → Adjustable stitch length of 3 to 8½ SPI

Easily set the stitch length to meet different seam specifications.

### → Feeding power

The upper and lower feed helps with hard-to-feed fabrics.

The unit moves itself as it sews, versus the operator pulling it along, thus reducing fatigue.

◆ Two thread or single thread stitch type    ◆ Electric or pneumatic version    ◆ ¾" sewing capacity

## ACCESSORIES

- ◆ LTS1 Thread Stand for use with 1# thread cones
- ◆ MB100 Carrying Case



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One Union Special Plaza, Huntley, IL 60142, USA  
Phone: U.S.: 800-344-9698, Outside U.S.: 847-669-4200  
Fax: 847-669-4355, E-mail: bags@unionspecial.com  
www.unionspecial.com

BILLS SEWING MACHINE CO  
301 MAIN AVE EAST  
HILDEBRAN, NC 28637  
BRS@BILLSEWING.COM  
WWW.BILLSEWING.COM  
(828) 397-6941 (828) 328-5816