

PFAFF[®] Industrial

910/930 Series



910/930 Series

... the new zigzag series – from silk to leather

Features:

- High flexibility for many different operations on light to medium materials
- High seam quality - thanks to low thread tension values
- Quiet low-vibration operation even at top speed
- Very good feed properties with a very low sewing foot pressure result in optimum, smooth seams
- New fresh oil hook lubrication with precision adjustment - no soiled materials
- Minimum material displacement due to the optimum needle bar cinematics (straight needle entry).
- Simple, intuitive operation - The machines are equipped with the new control panel S3.
- 918-U, 938-U and 939-U: Machines with mechanical switchover from single to 3-stitch zigzag.

PFAFF 938 with SRP (= speed responsive presser foot pressure)

- Highly efficient feed system (SRP) during sewing, even at high speeds there is no displacement of the workpiece.
- Very low thread tension required for a constant, superior seam = no tension puckering
- Almost no displacement of workpieces (no feed puckering)
- Optimum, high-powered feed system and good stitch formation when sewing over folds, bulky areas and multi-layered seams.

	918	918U*	937	938	938U*	939U*
Drop feed	●	●	●	●	●	
Variable top feed			●			
Differential bottomfeed						●
Large Hook	●	●				
SRP device					○	
Underedge trimmer (-771/05)				○		
Thread trimmer (-900/24)	○	○	○	○	○	○
Foot lift (-910/04)	○	○	○	○	○	○
Automatic backtacking system (-911/35)	○	○	○	○	○	○

● standard

○ option

* Machines with P40-ED or P50-ED motors:
with positioning switch for quick and simple change from single zigzag to 3-stitch zigzag

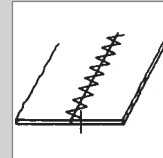
PFAFF 918

High-speed zigzag seamers with drop feed and large hook

Subclasses:

-6/01: For plain seaming operations

-49/01: Zigzag operations in the leather- and shoe industry



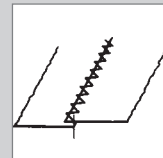
PFAFF 937

High-speed zigzag seamers with drop feed and variable top feed

Subclasses:

-6/61: For plain seaming operations - With push-type vibrating presser

-32/23: Sew undercollar to neck opening
- Variable top feed for shift-free joining of parts
- Accurate application of fullness at the undercollar in the shoulder area



PFAFF 938

High-speed zigzag seamers with drop feed

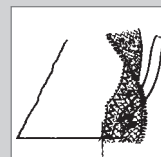
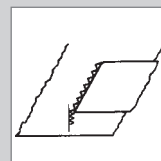
Subclasses:

6/01: For plain seaming operations

R-34/01* For sewing light materials

-358/01-918/18 Tacking down jacket breast pockets

-771/05-6/27 Attaching straight and curved lace, simultaneously under-cutting the fabric edge at the same time with a separately driven under-trimmer



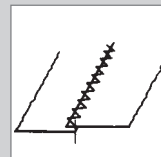
PFAFF 939

High-speed zigzag seamers with differential bottom feed

Subclasses:

-6/01: For plain seaming operations

-32/23: Sew undercollar (overlapped) to topcollar



Class	Model	Stitch length code	Subclasses	Stitch width in mm	Maximum stitch length in mm	Trimming margin in mm	Max. sewing speed in s.p.m.*	Max. stitch in s.p.m.* by U-Versions	Max. stitch in s.p.m.* by SRP-Versions	Needlesystem
918	B		-6/01; -49/01	10.0	4.5		5000	4500	-	438
937	B		-6/61	6.0	4.5		5000	-	-	438
		N24	-32/23	6.0	●		5000	-	-	438
938	A	N2,5	R-34/01**	4.5	2.5		6000	--	--	438
			-771/05-6/27	3.0	2.5	1.5	5500	4500	4500	438KK
	B	N2,5	-6/01	6.0	2.5		5500	4500	4500	438
	B		-358/01-918/18	2.0	4.5		2400	1400	1700	134EL
939	B		-6/01	6.0	4.5		-	4500	--	438
		N24	-32/23	6.0	●		-	4500	--	438

* Depending on material and operations

** Round eccentric for stitch widths of up to 4.5 mm and speeds up to 6,000 s.p.m.

N2.5: Max. stitch length 2.5 mm

● N24: On PFAFF 939
= 2.5 mm stroke of rear feed dog / on PFAFF 938: stroke
= 4.5 mm stroke of front feed dog

On PFAFF 937
= 2.5 mm stroke of feed dog
= 4.5 mm stroke of top feed

Extras:

-900/24 thread trimmer

solenoid-controlled.

-910/04 automatic foot lift

electro-pneumatically controlled.

-911/35 backtacking system

mechanically or automatically
(electro-pneumatically operated).

-918/14 quick-adjust top feed stroke (on 937)

-918/18 switch control

for switching from zigzag to straight stitch during
reverse sewing (electro-pneumatically operated).
Only available for 938-358/01-900/24-910/04-911/35.

-925/03 air filter/regulator

for pneumatically controlled units.

Specifications:

Stitch type:

301 (lockstitch)
304 (zigzag lockstitch)

on 918, 938, 939

308 (3-stitch lockstitch seam)

Models:

A and B

Effective balance wheel dia.:

65 mm

Connection voltage:

380 V, 50/60 Hz.

Power input:

0.55 kW

Working air pressure:

6 bar

Clear workspace:

260 x 130 mm

Bedplate dimensions:

476 x 177 mm

Net weight of sewing head:

approx. 50 kg

Gross weight (sewing head in cardboard box with accessories): approx. 60 kg.

Box dimensions (sewing head):

82 x 30 x 72 cm

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