

**LARGE BOBBIN**

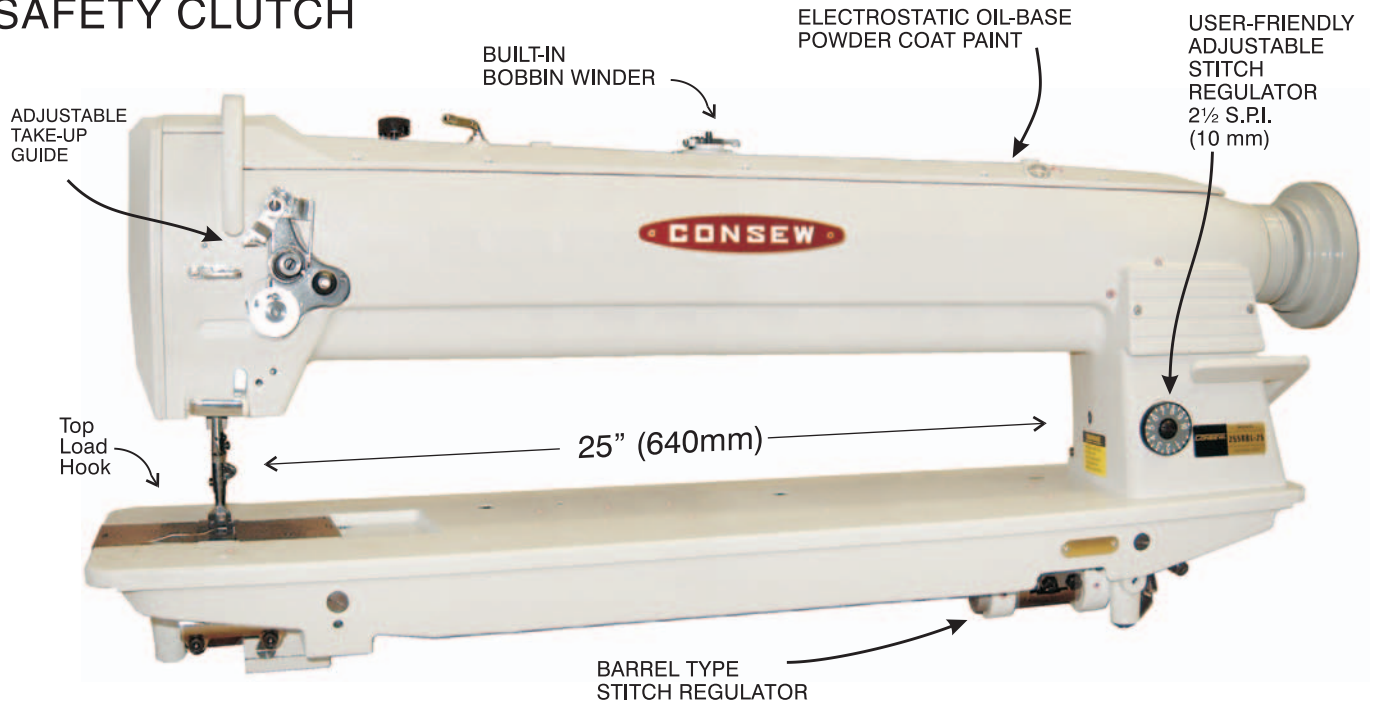
**CONSEW** Since 1898

# Models 255RBL-25 / 254RBL-25

WALKING FOOT                      NEEDLE FEED

**FLAT BED**

WITH  
LARGE BOBBIN AND VERTICAL AXIS HOOK  
CENTRA-LUBE®  
SEMI-AUTOMATIC LUBRICATION SYSTEM  
2½ S.P.I.(10mm) STITCH LENGTH  
REVERSE FEED  
SAFETY CLUTCH



**Model 254RBL-25**  
HEAVY DUTY, SINGLE NEEDLE  
DROP FEED, NEEDLE FEED  
LOCKSTITCH MACHINE

**Model 255RBL-25**  
**HEAVY DUTY**  
**SINGLE NEEDLE**  
**TRIPLE FEED:**  
DROP FEED, NEEDLE FEED  
AND ALTERNATING  
(WALKING) PRESSER FEET  
**LOCKSTITCH MACHINE**

## Models 255RBL-25 / 254RBL-25

Triple Feed  
Extra Long Stitch

Drop Feed &  
Needle Feed



255RBL-3 Foot

### APPLICATIONS

- For sewing light to heavy-weight fabric, canvas, leather, vinyl, synthetics and various laminated and coated materials
- Designed for stitching such products as auto, boat and furniture upholstery, tarpaulins, covers, awnings, tents, umbrellas, handbags, luggage, travelware accessories, sports and camping equipment, wearing apparel, outdoor clothing, footwear, foundation garments, orthopedic appliances, etc.

### FEATURES

- Centra-Lube® semi-automatic lubrication system
- Automatic hook lubrication
- Oil fed take-up
- Large bobbin and vertical axis hook
- Compound feed, walking foot mechanism assures uniform stitching
- Simple wing nut adjustment permits raising and lowering of the center foot
- Safety clutch prevents the hook from being damaged
- Safety-type handwheel
- Stitch length indicator on outside of machine
- All sizes of cording feet available
- Standard attachments easily installed
- Reverse stitching
- (255RBL-25) Long Stitch - 2 1/2 SPI

**255RB-3** – Large bobbin and vertical axis hook and reverse feed and High-lift – **254RB-3**  
**255RBL-25** – Large bobbin and vertical axis hook, reverse feed - 25" long arm – **254RBL-25**  
**255RBL** – Special order, custom made in USA, up to 30" long arm – **254RBL**

### SPECIFICATIONS

#### 255RBL-25

Speed, Max. (S.P.M.) *	2200
Clearance Under Foot	9/16" (14mm)
Needle Bar Stroke	1-5/16" (33 mm)
Stitch Length, Max.	2-1/2 s.p.i. (10 mm)
Needle	135 x 17
Bobbin	Metal 15041
	Pre-wound U
Hook	15040
Bed Size	7" x 28-1/4" (177 x 718 mm)
Work Space	25" (640 mm)
Stitch Type	301

#### 254RBL-25

Speed, Max. (S.P.M.) *	2800
Clearance Under Foot	9/16" (14mm)
Needle Bar Stroke	1-5/16" (33 mm)
Stitch Length, Max.	4 s.p.i. (5.6 mm)
Needle	135 x 17
Bobbin	Metal 15041
	Pre-wound U
Hook	15040
Bed Size	7" x 28-1/4" (177 x 708 mm)
Work Space	25" (640 mm)
Stitch Type	301

\* Speed depends on thread, material and operation.

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