

**LARGE
BOBBIN**

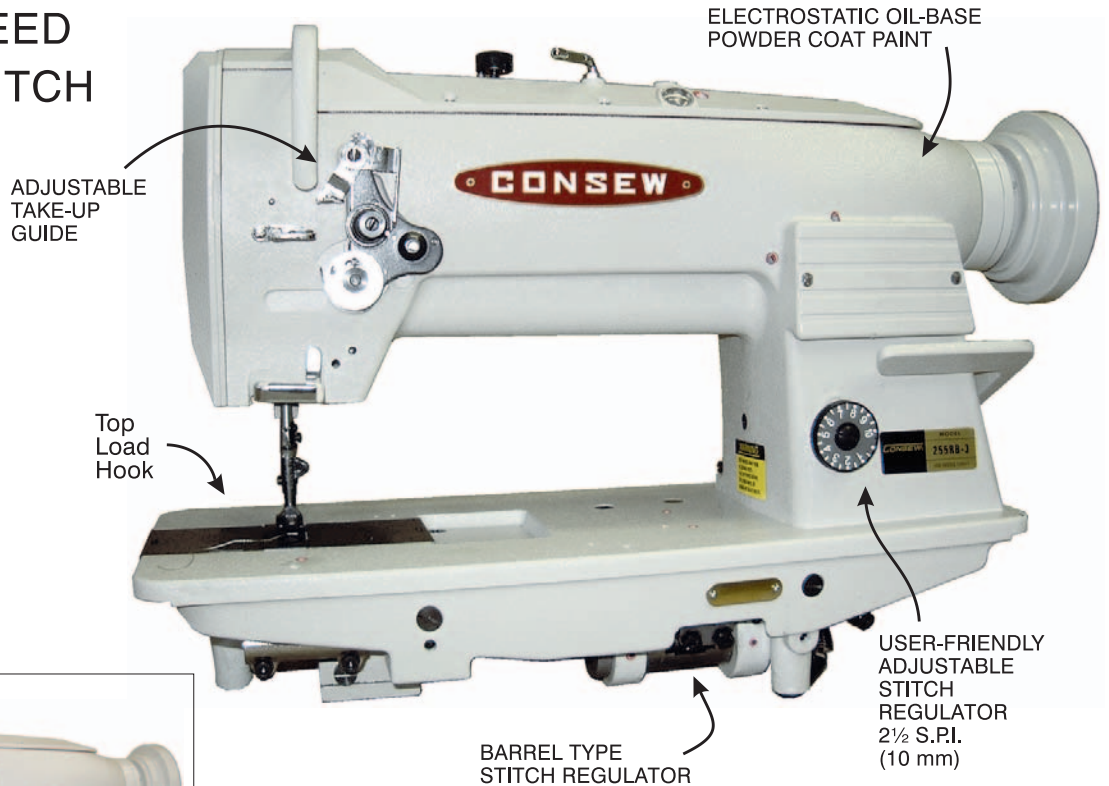
CONSEW Since 1898

Models 255RB-3 / 254RB-3

WALKING FOOT NEEDLE FEED

WITH
LARGE BOBBIN AND VERTICAL AXIS HOOK
CENTRA-LUBE®
SEMI-AUTOMATIC LUBRICATION SYSTEM
2½ S.P.I.(10mm) STITCH LENGTH
REVERSE FEED
SAFETY CLUTCH

FLAT BED



Model 254RB-3
HEAVY DUTY
SINGLE NEEDLE
DROP FEED
NEEDLE FEED
LOCKSTITCH
MACHINE

Model 255RB-3
HEAVY DUTY
SINGLE NEEDLE
TRIPLE FEED:
DROP FEED, NEEDLE FEED
AND ALTERNATING
(WALKING) PRESSER FEET
LOCKSTITCH MACHINE

Models 255RB-3 / 254RB-3

Triple Feed
Extra Long Stitch

Drop Feed &
Needle Feed



255RB-3 Foot

APPLICATIONS

- For sewing light to heavy-weight fabric, canvas, leather, vinyl, synthetics and various laminated and coated materials
- Designed for stitching such products as auto, boat and furniture upholstery, tarpaulins, covers, awnings, tents, umbrellas, handbags, luggage, travelware accessories, sports and camping equipment, wearing apparel, outdoor clothing, footwear, foundation garments, orthopedic appliances, etc.

FEATURES

- Centra-Lube® semi-automatic lubrication system
- Automatic hook lubrication
- Oil fed take-up
- Large bobbin and vertical axis hook
- Compound feed, walking foot mechanism assures uniform stitching
- Simple wing nut adjustment permits raising and lowering of the center foot
- Safety clutch prevents the hook from being damaged
- Safety-type handwheel
- Stitch length indicator on outside of machine
- All sizes of cording feet available
- Standard attachments easily installed
- Reverse stitching
- (255RB-3) Long Stitch - 2 1/2 SPI (10mm).

255RB-3 – Large bobbin and vertical axis hook and reverse feed and High-lift – **254RB-3**
255RBL-25 – Large bobbin and vertical axis hook, reverse feed - 25" long arm – **254RBL-25**
255RBL – Special order, custom made in USA, up to 30" long arm – **254RBL**

SPECIFICATIONS

255RB-3

Speed, Max. (S.P.M.) *	2800
Clearance Under Foot	9/16" (14mm)
Needle Bar Stroke	1-5/16" (33 mm)
Stitch Length, Max.	2-1/2 s.p.i. (10 mm)
Needle	135 x 17
Bobbin	Metal 15041 Pre-wound U
Hook	15040
Bed Size	7" x 18-7/8" (177 x 477 mm)
Work Space	10-1/4" (258 mm)
Stitch Type	301

254RB-3

Speed, Max. (S.P.M.) *	3200
Clearance Under Foot	9/16" (14mm)
Needle Bar Stroke	1-5/16" (33 mm)
Stitch Length, Max.	4 s.p.i. (5.6 mm)
Needle	135 x 17
Bobbin	Metal 15041 Pre-wound U
Hook	15040
Bed Size	7" x 18-7/8" (177 x 477 mm)
Work Space	10-1/4" (258 mm)
Stitch Type	301

* Speed depends on thread, material and operation.