

Models 206RBL-18 / 206RBL-25

LONG-ARM, HEAVY DUTY, SINGLE NEEDLE, LOCKSTITCH MACHINES

WITH
 CENTRALIZED ARM LUBRICATION
 RESERVOIR-OILED HOOK WITH MICROMETRIC CONTROL VALVE
 LARGE HORIZONTAL AXIS ROTARY HOOK AND BOBBIN
 ADJUSTABLE REVERSE FEED
 LOCKING STITCH REGULATOR
 SAFETY CLUTCH
 FACTORY BUILT SOLID MOLDED CASTING



18" and 25" LONG-ARM VERSIONS
HEAVY DUTY, SINGLE NEEDLE
TRIPLE FEED: *DROP FEED, NEEDLE FEED*
AND ALTERNATING (WALKING) PRESSER FEET
LOCKSTITCH MACHINE

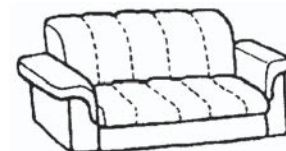
206RBL-18 / 206RBL-25

APPLICATIONS

- For sewing light to heavy-weight materials such as leather, vinyl, upholstery, synthetics, canvas and various coated and laminated products.
- Designed for stitching such products as auto, boat and furniture upholstery, tarpaulins, covers, sails, tents, camping trailer covers, awnings, umbrellas, tops, bags, luggage, handbags, travelware accessories, sports and camping equipment, wearing apparel, outdoor clothing, canvas shoes, slippers, orthopedic appliances etc.

FEATURES

- Extra long stitch - 2½ S.P.I. (10mm)
- Large Bobbin. Bobbin can be changed without removing object being sewn
- Thread release finger (for heavy thread)
- Reverse Stitching
- Centralized arm lubrication. Reservoir-oiled hook with micrometric control valve.
- All gear driven hook mechanism. Large horizontal axis hook.
- Safety clutch with push-button re-engagement
- Adjustable reverse stitching can be same length as forward stitch.
- Simple adjustment permits raising and lowering of the center foot which allows for sewing different thicknesses of material and thus assures positive stitching
- Standard attachments easily installed
- Compound feed, walking foot mechanism insures even feeding of material
- Locking stitch regulator prevents changes in stitch length from vibration
- Long arm provides extra large work area
- Model 206RBL up to 30" arm
- Factory built solid molded casting
- Built-in bobbin winder



SPECIFICATIONS

Speed, Max. (S.P.M.)	1800*	Hook	18033	
Clearance Under Foot	9/16" (14mm)	Work Space 206RBL-25	25" (635 mm)	
Needle Bar Stroke	1-5/16" (33 mm)	Bed Size 206RBL-25	7" x 33 ⁹ / ₁₆ " (178 x 852 mm)	
Stitch Length, Max.	2-1/2 s.p.i. (10 mm)	Stitch Type	301	
Needle	135 x 17	206RBL-18 has the same general specifications but with an 18" long arm and corresponding bed size		
Bobbin	Metal			18034
	Pre-wound			M

* Speed depends on thread, material and operation.

BILLS SEWING MACHINE CO
 301 MAIN AVE EAST
 HILDEBRAN, NC 28637
 BRS@BILLSEWING.COM
 WWW.BILLSEWING.COM
 (828) 397-6941 (828) 328-5816